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647.1305

Job Sheet 210057



Part No: 647.1305

Job Qty: 1 pcs

Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/25/20

Job Tracking No:

Due Date: 6/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.1305 REV E IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS PER ECN
C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:D 18.05.02 AS PER
REV.E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	6/24/20	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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120	QC 4	1 pcs	6/24/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS
					QC 4 - 68	69
					QC 4 - 72	9-89
					QC 4 - 74	
130	Packaging 3-1 - Stock - B4B	1 pcs	6/24/20	0.00 0.00	QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS
					Packaging 3 - 8 - B4B	69
					Packaging 3 - 9 - B4B	9-89
					Packaging 3 - 10 - B4B	
135	DC - 1 - B4B	1 pcs	6/24/20	0.00 0.00	Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	6/24/20	0.00 0.00	DC - 1 - B4B	JUN 04 2020
					DC - 2 - B4B	

140 QC 21 - SA

1 pcs

6/24/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 9

JUN 04 2020

DAS

70

9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE

OF: RTV Loctite 598: MAGNOBOND 6398 PART 1: MAGNOBOND 6398 PART

2: SEALANT PR-1425: ***INDICATE ON BOX EXPIRY DATE OF RTV,

MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425 ***

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1305

140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598,

MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

2/16008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264522
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264523
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5269978
601.2045	RTV (LOCTITE 598) 05/19/21	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5278852
601.2999	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5267622
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5258631
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5257707
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	519516
647.1601	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5278818
647.1610	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112792
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5267164x1/527860x1
647.2010	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	516027
647.2011	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5256200
647.2113	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	516050
90965A160	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066
91292A080	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5279691
93475A270	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5031227
93625A300	Locknut D5678-1	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5227139
AN3-11A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5228829
AN3-15A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5264517
AN3C10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5241209
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5256606
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5257886
MS21042-08	Use MS21042L08	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5250462
MS21042-3	Nut use MS21042L3 per QSI 017	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5260063
MS21042L4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5265315
MS27039-08-13	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5247871
MS27039-1-14	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235461
NAS1149F0332P	Washer (AN960-10L)	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5247891
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5259479
NAS1149FN832P	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5248080
NAS6604-66	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	525275x1
				5290263x3

FPO

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	24	0
	600.0991	1	26	0
	600.1012	1	23	0
	601.2045	1	25	0
	601.2999	3	67	0
	647.0112	8	132	0
	647.1402	1	1	0
	647.1403	1	2	0
	647.1601	1	11	0
	647.1610	1	22	0
	647.1702	2	1	0
	647.2010	2	16	0
	647.2011	2	10	0
	647.2113	1	8	0
	90965A160	3	68	0
	91292A080	4	0	0
	93475A270	8	37	0
	93625A300	4	30	0
	AN3-11A	12	176	0
	AN3-15A	5	26	0
	AN3C10A	2	16	0
	LN9025-0820K	8	252	0
	LN9037-08018	8	171	0
	MS21042-08	4	0	0
	MS21042-3	19	339	0
	MS21042L4	4	1,647	0
	MS27039-08-13	4	93	0
	MS27039-1-14	4	175	0
	NAS1149F0332P	42	2,116	0
	NAS1149F0432P	8	1,026	0
	NAS1149FN832P	8	1,214	0
	NAS6604-66	4	1	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION			DEPARTMENT/PROCESS							
		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: _____		Sequence #: _____		QTY Affected: _____		MIRB (QSI042)						
Description Work Order Deviation		Disposition										
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY										
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐				
		Completed By _____										
		Lead hand / Supervisor _____										
		QC / QA Coordinator _____										